**Additions et soustractions**

**Pose et calcule :**

1. 15 + 76 78 – 17 95 – 29 84 – 68 16 + 77 46 – 27
2. 62 – 11 80 – 34 48 + 22 29 + 44 2 + 97 31 – 24
3. 28 + 64 70 – 12 92 – 14 20 + 73 6 + 69 52 + 25
4. 90 – 21 23 + 47 93 – 60 81 – 35 55 + 26 28 + 65
5. 41 – 12 71 – 38 73 – 58 79 + 18 95 – 16 40 – 38
6. 31 – 18 19 + 63 62 – 46 13 + 77 96 – 39 62 – 49
7. 34 – 28 61 + 19 32 + 59 72 – 53 74 – 36 17 + 56
8. 95 – 89 47 + 35 86 – 18 70 – 64

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